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Contents

ASSA ABLOY Corporate Information 2

ASSA Modular Concept 3 - 4

Introduction of Modular Concept..... 3

Terminology..... 4

ASSA Key Control 5 - 8

Introduction of Key Control..... 5

ASSA Twin 6800 & Twin 5400/1400..... 6

ASSA Twin 6500, 600 & 1500..... 7 - 8

ASSA Modular Lock Series 9 - 20

Classic & Heavy Duty Locksets..... 9

Modular Lock Templates..... 10

506, 509 Locksets..... 11

1520 Lockset..... 12

565 Lockset..... 13 - 14

566 Lockset..... 15

1498 Lockset..... 16

2588, 9788 Locksets..... 17

5584, 5585, 6585 Locksets..... 18

7787, 9787 Locksets..... 19

8560, 8561, 8562, 8564, 8566 Locksets..... 20

ASSA Strike Series 21 - 22

1887 & 2800 Series Strike..... 21

2862 Series Strike & Rebate Kit..... 22

ASSA Accessories 23 - 30

Cylinder Accessories..... 23 - 26

Toilet Accessories..... 27 - 30

ASSA Knobs and Lever Handles 31 - 42

Knob Series..... 31 - 32

Epok Lever Series..... 33 - 36

Sprung Lever Series..... 37 - 39

Classic Lever Series..... 40

Stainless Steel Lever Series..... 41

Corporate Information

Leading the trend towards higher security

ASSA ABLOY is the leading lock group in the world. The Group was established in 1994 through a merger of the lock operations of Securitas AB from Sweden and Metra OY from Finland. The North European region constitutes the Group's base, with market leading positions in Sweden, Finland, Denmark and Norway. The Group is also the market leader in Belgium, France, the Czech Republic, Rumania and Germany and is one of the major players in USA and Australia. ASSA ABLOY also holds a leading position in Great Britain, Singapore, Malaysia, Thailand and has a strong platform in China. Through VingCard, the Group is at the forefront of the worldwide market for electronic hotel locks.

ASSA ABLOY is active in the following product segments: construction locks; industrial locks; door and window hardware and accessories; and electromechanical locks including hotel locks. ASSA ABLOY is also active in the security doors (Curries & Graham) product segment in the USA and in automobile locks in the Czech Republic.

ASSA ABLOY

In January 1997, ASSA ABLOY Pte Ltd was established in Singapore as a 100% subsidiary to ASSA ABLOY AB, Sweden. The employees in the Singapore office operates the headquarter for the Asia Pacific region providing sales, marketing, product specification, logistics, technical assistance and customer service support for the local and regional markets. ASSA ABLOY has a dominant position both in the project market as well as in the industrial application segment. In January 1998 the China operation started with representation in Hong Kong,

Shanghai and Beijing and other important cities on the mainland. Prestigious projects such as the Jin Mao Building in Shanghai and Bank of China in Singapore, Hong Kong and Beijing are installed with products from our group.

In April 1999, the Lockwood Group from Australia was acquired. They operates under two brand names, the Lockwood brand primarily used in the commercial and institutional sector and Whitco in the residential market.



Major brands in the ASSA ABLOY Group



ASSA®

The ASSA Modular lock series is based on the principle that all locks in this series, with the same backset, have the same dimension. This means that the template is always the same, which makes it easy to change lockcases.

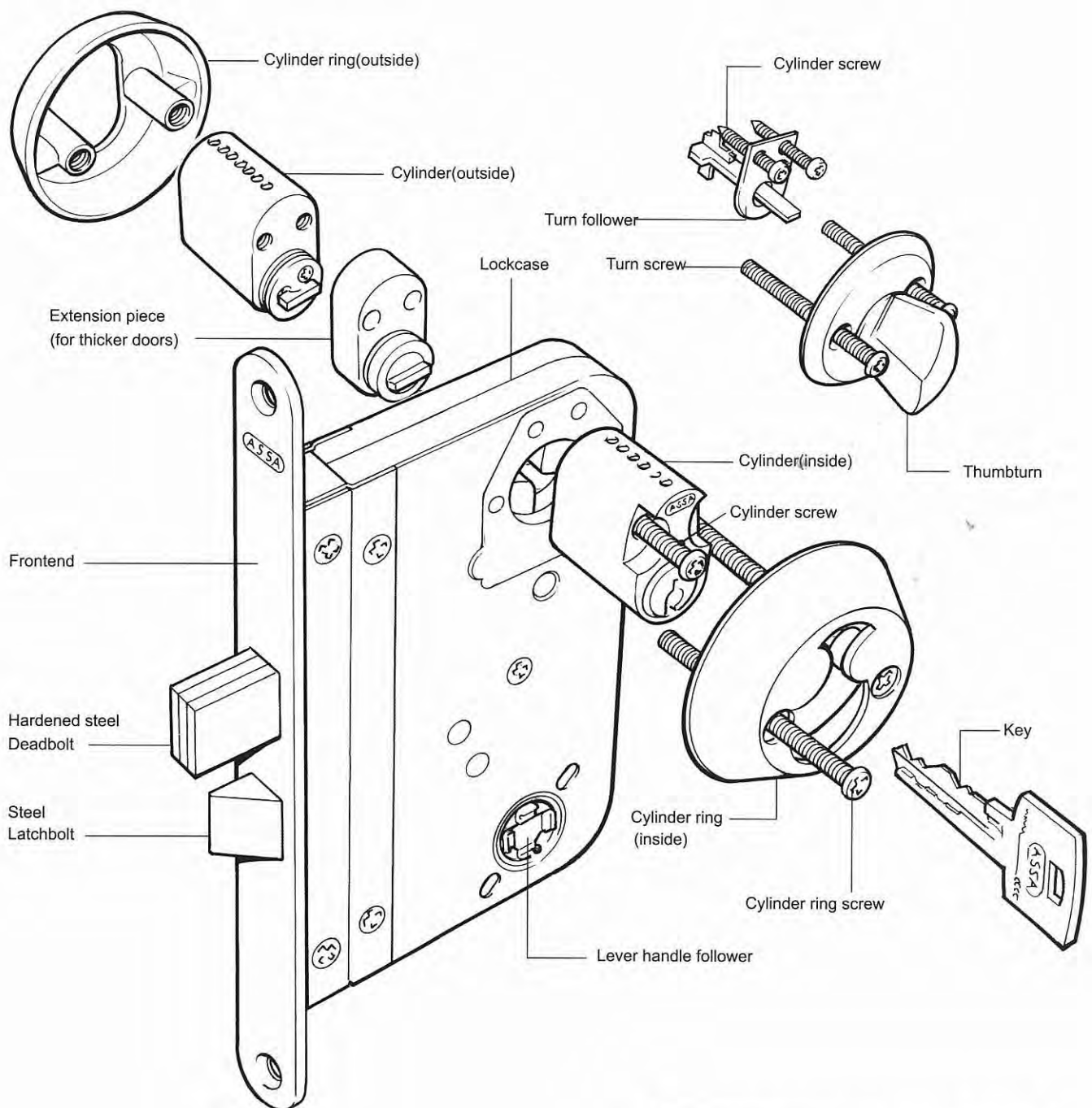
The lockcases are tested and approved according to the Swedish standards and the new European standards, which is one of the toughest standards in the world. The locks also carry other local approvals around the world like ANSI Standard and British Standard.

Modular Concept



- Most lockcases available in 50 or 70mm backset both in the Heavy Duty and the Classic version.
- Cylinders and accessories bolt through the lockcases for added strength.
- Frontend easily changeable if another finish is required, or change of handing.
- Modular Concept on cylinders and accessories to this lockcases allows to change function and adjust to various door thickness on the site.
- All parts of the locks are made of steel and the lockcases are fully covered on all sides.
- Available with internal micro-switches to monitor the lock and link to alarm or access control systems.

Modular Concept



Names of lock components vary regionally and from one manufacture to another. To ensure clarity in specifying ASSA locks the terminology shown above should be used as applicable.

ASSA®

ASSA Key Control consists of two elements:

A patented key which is illegal to copy without authorisation.

An administrative routine to handle the keys in a masterkey system.

By using patented keys, which only can be produced by ASSA and following the ASSA routines on how keys shall be distributed from the factory all the way to the end user, this will ensure that keys are only handed out to the correct persons.

The next step in ASSA Key Control is to keep track of the keys handed out and also who is authorised to order copies of keys. All this is clearly stated in the ASSA Key Control Binder.

ASSA can also offer an "ASSA Unique Keyway" to certain customers, in order to have even tighter control of keyblanks

ASSA®

cylinder

ASSA has a full range of cylinders in different security levels, which also are the base for the Key Control Levels.



Security Level



Patented

Twin 6800

Twin 5400*/1400*



Restricted

Twin 6500



Open

600



Key Differ

1500



Key Control

Patented - This cylinder, with a



sidebar and pin

tumbler

mechanism,

carries a patent that is valid to

the year 2014. The patent also

covers the key, which ensures

strict key control as the

distribution of the patented key

blanks is controlled by ASSA.

The ASSA Twin cylinder offers

extremely high security and full

resistance to any current

known method of picking. The

cylinder is drill protected.

ASSA®

Twin 6800

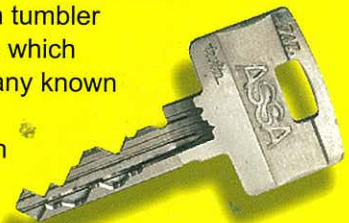
Patented

This cylinder and the keys have a valid patent that expires year 2014.

It is illegal for unauthorised to produce or copy keys to these cylinders. Keys are only produced by ASSA and the distribution is strictly controlled.

Unique keyways are available.

It is a drill protected high security cylinder with a sidebar and separate pin tumbler mechanism, which withstands any known picking or manipulation method.



ASSA®

Twin 5400*/1400*

Patented

This cylinder and the keys have a valid patent that expires year 2014.

It is illegal for unauthorised to produce or copy keys to these cylinders. Keys are only produced by ASSA and the distribution is strictly controlled.

Unique keyways are available.

It is a drill protected high security cylinder with a sidebar and separate pin tumbler mechanism, which withstands any known picking or manipulation method.



*For Singapore only

ASSA®

Restricted - This cylinder, with a



sidebar and

pin tumbler

mechanism, offers extremely

high security and full resistance

to any current known method of

ASSA®

Twin 6500

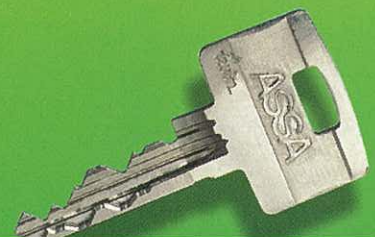
Restricted

The keyblanks to this cylinder are controlled by ASSA and not available in the market.

Keys are only produced by ASSA and the distribution of the keys is controlled.

Unique keyways are available.

It is a drill protected high security cylinder has a sidebar and a separate pin tumbler mechanism, which withstands any known picking or manipulation method.



Key Control

Open - This high security 6-pin



cylinder incorporates the latest technology to ensure Maximum pick

resistance and trouble-free

performance. Some key blank profiles are controlled by ASSA, but most are open to the market. The cylinder is drill protected.

Key Differ - This 5-pin cylinder



achieves a significant level of pick resistance. The cylinder is delivered key

differ as standard, but can be masterkeyed locally. All profiles are open to the market.

ASSA®

600

Open

Some of the profiles have a controlled distribution, but the majority is open to the market.

Keys and cylinders can be produced locally under ASSA's stipulated requirements.

This drill protected high security 6-pin cylinder incorporates the latest technology to ensure maximum pick resistance and performance.



ASSA®

1500

Key Differ

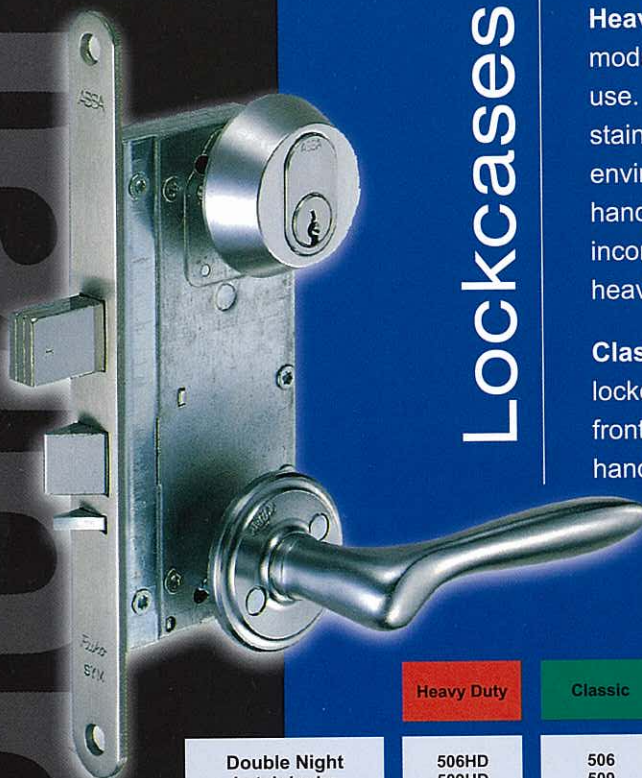
All keyblanks are open to the market and there is no control of the distribution of these from ASSA. This 5-pin cylinder achieves a significant level of pick resistance.

As standard ASSA delivers the cylinder Key Differ, but masterkey systems can be made locally.



ASSA®

Modular



ASSA®

Lockcases

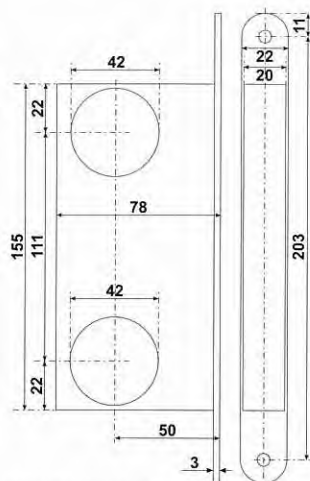
Heavy Duty: A series of robust modular lockcases for Heavy Duty use. Supplied as standard with stainless steel frontend for harsh environments. A heavy duty lever handle follower return spring is incorporated for use with very heavy unsprung lever handles.

Classic: A robust series of lockcases with a standard steel frontend and a standard level handle spring.

	Heavy Duty	Classic	Backset	Door Handling
Double Night Latch locks	506HD 509HD	506 509	50mm or 70mm	RH in, RH out, LH in or LH out
Split Spindle Sash Locks	1520HD	1520	50mm or 70mm	RH in, RH out, LH in or LH out
Sash Locks	565HD	565	50mm or 70mm	RH or LH
Roller Latch Sash Locks	566HD	566	50mm or 70mm	No Handling
Passage Locks	1498HD	1498	50mm or 70mm	RH or LH
Dead Locks	2588HD 9788HD	2588 9788	50mm or 70mm	No Handling
Night Latch Locks	5584HD 5585HD 6585HD	5584 5585 6585	50mm or 70mm	RH / LH
Hookbolt Locks	7787HD 9787HD	7787 9787	50mm only	RH or LH No Handling
Emergency Night Latch Locks	8560HD 8561HD 8562HD 8564HD 8566HD	8560 8561 8562 8564 8566	50mm or 70mm	RH or LH

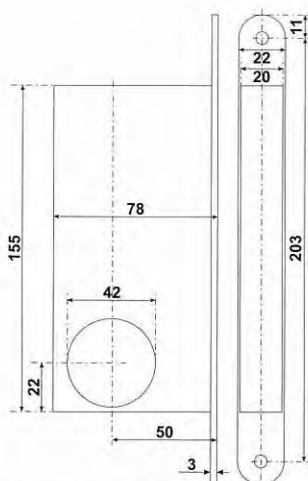
Modular Lock Series

ASSA[®] Modular Lock Templates



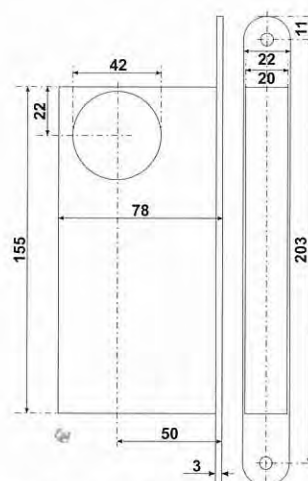
LOCKCASE DIMENSIONS (mm)
50mm backset (78mm case depth)

1



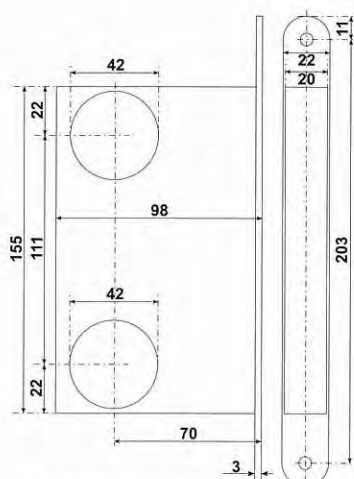
LOCKCASE DIMENSIONS (mm)
50mm backset (78mm case depth)

2



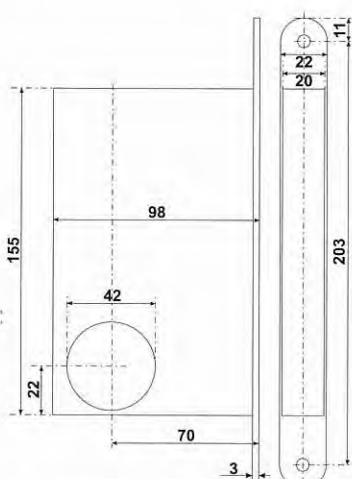
LOCKCASE DIMENSIONS (mm)
50mm backset (78mm case depth)

3



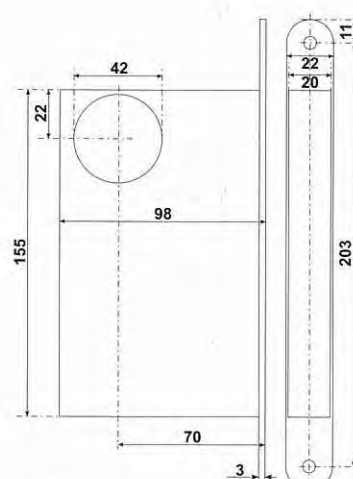
LOCKCASE DIMENSIONS
70mm backset (98mm case depth)

4



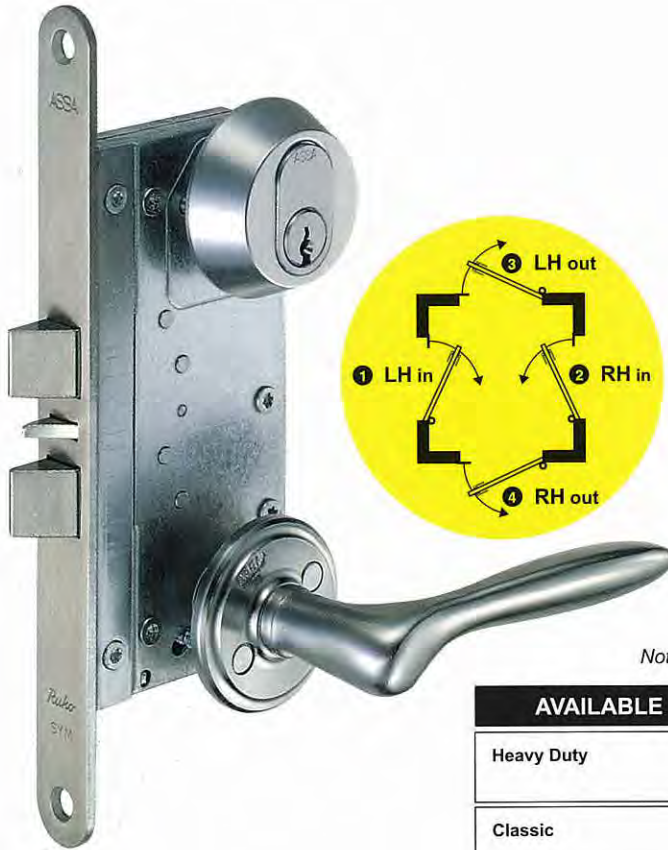
LOCKCASE DIMENSIONS
70mm backset (98mm case depth)

5



LOCKCASE DIMENSIONS
70mm backset (98mm case depth)

6



GENERAL DESCRIPTION

Double night latch locks for doors where automatic deadlocking is required such as classrooms, offices and apartments. Upper latch can be locked back token-key or the inner cylinder that sets the lock into a passage lock.

- 506 - Lock-back by token-key
- 509 - Lock-back by inner cylinder

Length of spindle			
	For standard handles	43mm	805073
	For thicker doors	53mm	805074
		63mm	805077

Note: Please specify door handing and length of spindle when order.

AVAILABLE	50 Backset	70 Backset	Select Door Handing
Heavy Duty	506HD/50 509HD/50	506HD/70 509HD/70	1, 2, 3 & 4
Classic	506/50 509/50	506/70 509/70	1, 2, 3 & 4
Templates (see page 10)	Template 01	Template 04	

External Function	506 CLASSROOM	Internal Function
Key retracts both latchbolts. Lever handle retracts lower latchbolt. Upper latchbolt automatically deadlocked.		Lever handle retracts both latchbolts. Upper latch can be locked back by token-key at frontend.
ASSA Cylinder Accessories		
2356 - Set of outside cylinder ring, inside blind rose, cylinder ring screws and turn follower with cylinder screws.		

External Function	509 CLASSROOM	Internal Function
Key retracts both latchbolts. Lever handle retracts lower latchbolt. Upper latchbolt automatically deadlocked.		Key retracts both latchbolts, but can also set upper latchbolt in lock back position. Lever handles retract both latchbolts.
ASSA Cylinder Accessories		
18256 - Set of outside cylinder ring, inside cylinder ring, cylinder ring screws and cylinder screws.		

REFERENCE	Key Control	Modular Lockcases	Strike Series	Accessories	Knobs & Lever handles
See Pages	5 - 8	9 - 20	21 - 22	23 - 30	31 - 41



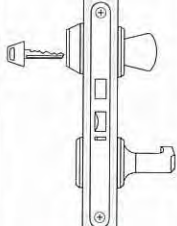
GENERAL DESCRIPTION

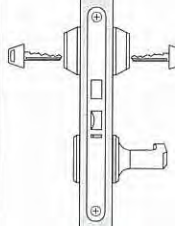
Split spindle sashlock with a high level of security from the outside, but always allowing an exit by the inside lever. Suitable for apartments, hotel rooms and commercial premises.

	For standard handles	43mm	805073
	For thicker doors	53mm 63mm	805074 805077

Note: Please specify door handing and length of spindle when order.

AVAILABLE	50 Backset	70 Backset	Select Door Handing
Heavy Duty	1520HD/50	1520HD/70	1, 2, 3, & 4
Classic	1520/50	1520/70	NA
Templates (see page 10)	Template 01	Template 04	

External Function	DORMITORY	Internal Function
Key operates deadbolt and retracts latchbolt. Latchbolt automatically dead locked.		Turn operates deadbolt and retracts latchbolt. Lever handle retracts both deadbolt and latchbolt.
ASSA Cylinder Accessories		
256 - Set of outside cylinder ring, inside thumbturn, cylinder ring screws and turn follower with cylinder screws.		

External Function	DORMITORY	Internal Function
Key operates deadbolt and retracts latchbolt. Latchbolt automatically dead locked.		Key operates deadbolt and retracts latchbolt. Lever handle retracts both deadbolt and latchbolt.
ASSA Cylinder Accessories		
18256 - Set of outside cylinder ring, inside cylinder ring, cylinder ring screws and cylinder screws.		

REFERENCE	Key Control	Modular Lockcases	Strike Series	Accessories	Knobs & Lever handles
See Pages	5 - 8	9 - 20	21 - 22	23 - 30	31 - 41

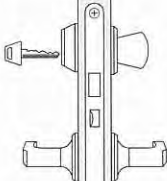


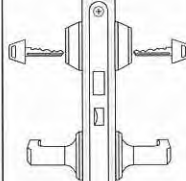
GENERAL DESCRIPTION

Sashlock, where a key operated deadbolt is required with a latchbolt operated by lever handles.

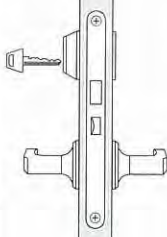
Suitable for entrances, offices and toilet doors.

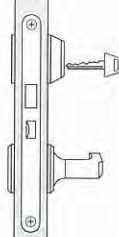
AVAILABLE	50 Backset	70 Backset	Select Door Handing
Heavy Duty	565HD/50	565HD/70	RH / LH
Classic	565/50	565/70	RH / LH
Templates (see page 10)	Template 01	Template 04	

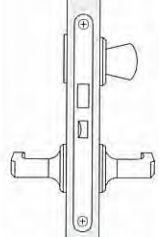
External Function	ENTRANCE	Internal Function
Key operates deadbolt and retracts latchbolt. Lever handle retracts latchbolt.		Turn operates deadbolt and retracts latchbolt. Lever handle retracts latchbolt.
ASSA Cylinder Accessories		
256 - Set of outside cylinder ring, inside thumbturn, cylinder ring screws and turn follower with cylinder screws.		

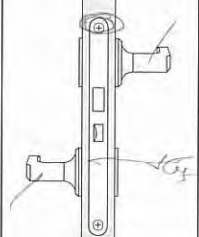
External Function	ENTRANCE	Internal Function
Key operates deadbolt and retracts latchbolt. Lever handle retracts latch bolt.		Key operates deadbolt and retracts latchbolt. Lever handle retracts latch bolt.
ASSA Cylinder Accessories		
18256 - Set of outside cylinder ring, inside cylinder ring, cylinder ring screws and cylinder screws.		

REFERENCE	Key Control	Modular Lockcases	Strike Series	Accessories	Knobs & Lever handles
See Pages	5 - 8	9 - 20	21 - 22	23 - 30	31 - 41

External Function	CLOSET	Internal Function
Key operates deadbolt and retracts latchbolt. Lever handle retracts latchbolt.		Lever handle retracts latchbolt.
ASSA Cylinder Accessories		
2356 - Set of outside cylinder ring, inside blind rose, cylinder ring screws and turn follower with cylinder screws.		

External Function	PATIO	Internal Function
No external function.		Key operates deadbolt and retracts latchbolt. Lever handle retracts latchbolt.
ASSA Cylinder Accessories		
2256 - Set of outside blind rose, inside cylinder ring, cylinder ring screws and cylinder screws.		

External Function	PRIVACY	Internal Function
Lever handle retracts latchbolt. Outside indicator with emergency opening slot.		Turn operates deadbolt, outside indicator and retracts latchbolt. Lever handle retracts latchbolt.
ASSA Cylinder Accessories		
265 - Set of outside indicator with emergency opening, inside thumbturn and cylinder turn screws.		

External Function	HANDICAP TOILET	Internal Function
Lever handle retracts latchbolt. Outside indicator with emergency opening slot.		Lever handle operates deadbolt, outside indicator and retracts latchbolt. Locking deadbolt by flipping up the handle 45°.
ASSA Cylinder Accessories		
9565T - Set of outside indicator, outside lever handle and screws Inside blind rose, inside lever handle, screws and spindle with follower.		

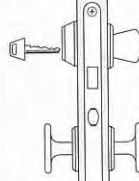
REFERENCE	Key Control	Modular Lockcases	Strike Series	Accessories	Knobs & Lever handles
See Pages	5 - 8	9 - 20	21 - 22	23 - 30	31 - 41



GENERAL DESCRIPTION

Roller latch sash lock particularly suitable for inner doors, where a key operated dead lock is required in combination with a roller latch.

AVAILABLE	50 Backset	70 Backset	Select Door Handing
Heavy Duty	566HD/50	566HD/70	No Handing
Classic	566/50	566/70	No Handing
Templates (see page 10)	Template 01	Template 04	

External Function	ROLLER LATCH	Internal Function
Key operates deadbolt.		Key operates deadbolt.
ASSA Cylinder Accessories 256 - Set of outside cylinder ring, inside thumbturn, cylinder ring screws and turn follower with cylinder screws.		

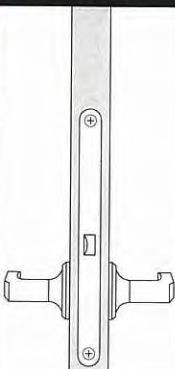
REFERENCE	Key Control	Modular Lockcases	Strike Series	Accessories	Knobs & Lever handles
See Pages	5 - 8	9 - 20	21 - 22	23 - 30	31 - 41



GENERAL DESCRIPTION

Latch for internal doors when locking is not required.

AVAILABLE	50 Backset	70 Backset	Select Door Handing
Heavy Duty	1498HD/50	1498HD/70	RH / LH
Classic	1498/50	1498/70	RH / LH
Templates (see page 10)	Template 02	Template 05	

External Function	PASSAGE	Internal Function
Lever handle retracts latchbolt.		Lever handle retracts latchbolt.
ASSA Cylinder Accessories		
NA		

REFERENCE	Key Control	Modular Lockcases	Strike Series	Accessories	Knobs & Lever handles
See Pages	5 - 8	9 - 20	21 - 22	23 - 30	31 - 41



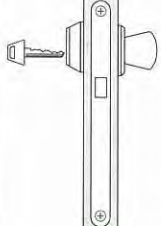
GENERAL DESCRIPTION

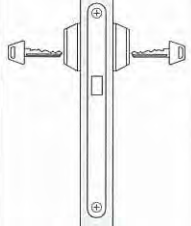
Deadlock for entrance doors, corridors and other doors with door pull and push plate.

2588 - Deadbolt thrown by 90 degree turn

9788 - Deadbolt thrown by 360 degree turn
(High security)

AVAILABLE	50 Backset	70 Backset	Select Door Handing
Heavy Duty	2588HD/50 9788HD/50	2588HD/70 9788HD/70	No Handing
Classic	2588/50 9788/50	2588/70 9788/70	No Handing
Templates (see page 10)	Template 03	Template 06	

External Function	DEADLOCK	Internal Function
Key operates deadbolt.		Turn operates deadbolt.
ASSA Cylinder Accessories 256 - Set of outside cylinder ring, inside thumbturn, cylinder ring screws and turn follower with cylinder screws.		

External Function	DEADLOCK	Internal Function
Key operates deadbolt.		Key operates deadbolt.
ASSA Cylinder Accessories 18256 - Set of outside cylinder ring, inside cylinder ring, cylinder ring screws and cylinder screws.		

REFERENCE	Key Control	Modular Lockcases	Strike Series	Accessories	Knobs & Lever handles
See Pages	5 - 8	9 - 20	21 - 22	23 - 30	31 - 41

5584, 5585, 6585



GENERAL DESCRIPTION

Nightlatch lock for entrance doors where automatic locking is required.

Latch can be locked back by snib or token-key.

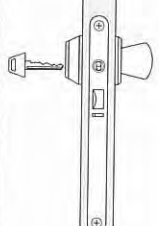
5584 - Lock-back by snib

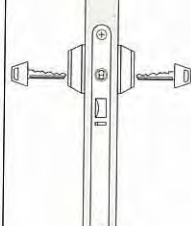
5585 - Lock-back by token-key

6585 - No lock-back of latch

*Suitable to operate with electric strikes

AVAILABLE	50 Backset	70 Backset	Select Door Handing
Heavy Duty	5584HD/50 5585HD/50 6585HD/50	5584HD/70 5585HD/70 6585HD/70	RH / LH
Classic	5584/50 5585/50 6585/50	5584/70 5585/70 6585/70	RH / LH
Templates (see page 10)	Template 03	Template 06	

External Function	STORE ENTRANCE	Internal Function
Key retracts latchbolt. Latchbolt is automatically dead locked.		Turn retracts latchbolt.
ASSA Cylinder Accessories		
256 - Set of outside cylinder ring, inside thumbturn, cylinder ring screws and turn follower with cylinder screws.		

External Function	STORE ENTRANCE	Internal Function
Key retracts latchbolt. Latchbolt is automatically dead locked.		Key retracts latchbolt.
ASSA Cylinder Accessories		
18256 - Set of outside cylinder ring, inside cylinder ring, cylinder ring screws and cylinder screws.		

REFERENCE	Key Control	Modular Lockcases	Strike Series	Accessories	Knobs & Lever handles
See Pages	5 - 8	9 - 20	21 - 22	23 - 30	31 - 41



GENERAL DESCRIPTION

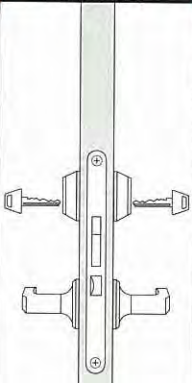
Hookbolt lock which are particularly suitable for high security applications, as the hookbolt gives maximum resistance to attack.

Hookbolt thrown by 360 degree turn.

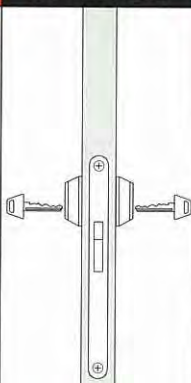
7787 - Hookbolt with latchbolt

9787 - Hookbolt only

AVAILABLE	50 Backset	70 Backset	Select Door Handing
Heavy Duty	7787HD/50 9787HD/50	NA	RH / LH No Handing
Classic	7787/50 9787/50	NA	RH / LH No Handing
Template (see page 10)	Template 01 or 03	NA	

External Function	7787 HOOKBOLT & LATCHBOLT	Internal Function
Key operates hookbolt. Lever handle retracts latchbolt		Key operates hookbolt. Lever handle retracts latchbolt
ASSA Cylinder Accessories		
18256 - Set of outside cylinder ring, inside cylinder ring, cylinder ring screws and cylinder screws. (Use 256 set if internal require thumbturn)		

▲ Note: Template 01 to be used.

External Function	9787 HOOKBOLT	Internal Function
Key operates hookbolt.		Key operates hookbolt.
ASSA Cylinder Accessories		
18256 - Set of outside cylinder ring, inside cylinder ring, cylinder ring screws and cylinder screws. (Use 256 set if internal require thumbturn)		

▲ Note: Template 03 to be used.

REFERENCE	Key Control	Modular Lockcases	Strike Series	Accessories	Knobs & Lever handles
See Pages	5 - 8	9 - 20	21 - 22	23 - 30	31 - 41

8560, 8561, 8562, 8564, 8566



GENERAL DESCRIPTION

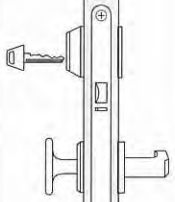
Emergency nightlatch lock with unrestricted exit from the inside. Suitable for exit doors, storeroom and other doors with an easy way to exit. Latch can be locked back by snib or token-key.

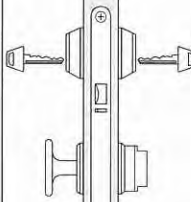
- 8560* - No lock-back
- 8561 - No lock-back of latch
- 8562 / 8564* - Lock-back by token-key
- 8566 - Lock-back by snib

8560*/8564* for standard lever handle spring, should be use with knobset, emergency escape accessory & flush ring pull.

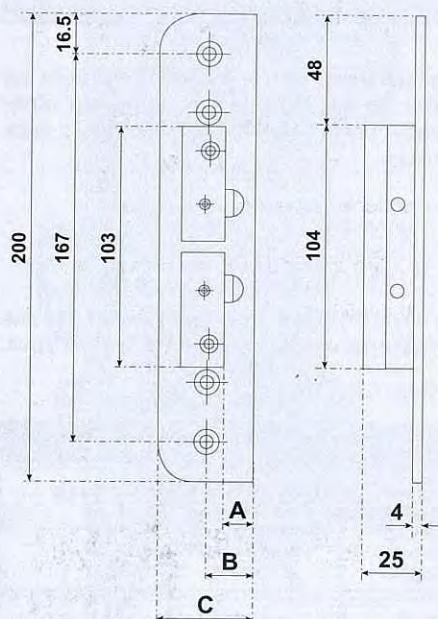
Note: Suitable to operate with electric strikes.

AVAILABLE	50 Backset	70 Backset	Select Door Handing
Heavy Duty	8560HD/50 8561HD/50 8562HD/50 8564HD/50 8566HD/50	8560HD/70 8561HD/70 8562HD/70 8564HD/70 8566HD/70	RH / LH
Classic	8560/50 8561/50 8562/50 8564/50 8566/50	8560/70 8561/70 8562/70 8564/70 8566/70	RH / LH
Templates (see page 10)	Template 01	Template 04	

External Function	STOREROOM	Internal Function
Key retracts latchbolt. Latchbolt is automatically dead locked. Dead knob used as a door pull.		Lever handle retracts latchbolt, giving free passage all times.
ASSA Cylinder Accessories		
2356 - Set of outside cylinder ring, inside blind rose, cylinder ring screws and turn follower with cylinder screws. 8561 - Set of 640 lever handle, 496 dead knob and screws.		

External Function	EMERGENCY EXIT	Internal Function
Key operation. Dead knob for use as door pull only.		Key operation. Emergency exit "break dome" thumbturn for non key-holders.
ASSA Cylinder Accessories		
18256 - Set of outside cylinder ring, inside cylinder ring, cylinder ring screws and cylinder screws. 8560-4 - Set of outside dead knob and inside emergency exit accessory.		

REFERENCE	Key Control	Modular Lockcases	Strike Series	Accessories	Knobs & Lever handles
See Pages	5 - 8	9 - 20	21 - 22	23 - 30	31 - 41



ASSA®

1887 Series

High Security Steel Strike

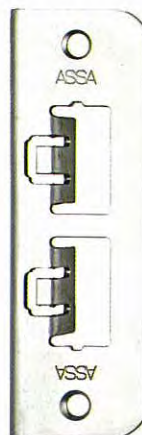
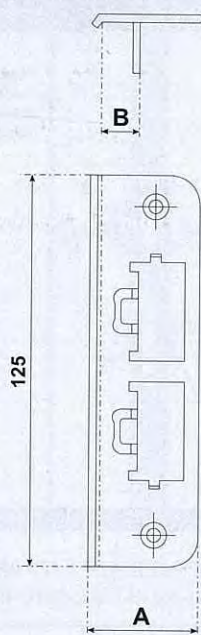
ASSA 1887 High Security Steel Strike, complies with Swedish Standard SS3557, Class 3.

Fasten by 4 screws of which 2 screws in 45 degree angles.

Suitable for all modular lockcases.

Series	A	B	C
1887 - 1	12.5	20.5	40.0
1887 - 2	15.5	23.5	40.0
1887 - 3	19.0	27.0	43.5
1887 - 4	20.5	28.5	45.0
1887 - 5	4.5	29.5	29.5

order by type



ASSA®

2800 series

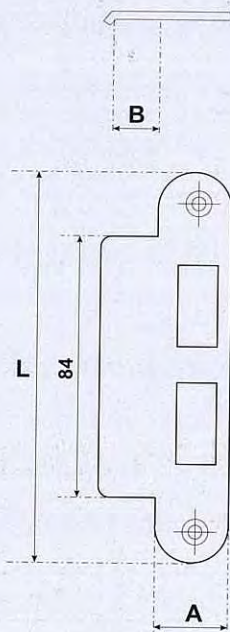
Anti-Rattle Stainless Steel

ASSA 2800 Anti-Rattle Stainless Steel Strike, operates with a front lip for smooth operation.

Suitable all modular lockcases except holtbolts.

Series	A	B
2800 - 10	35	12
2800 - 11	40	18
2800 - 12	48	27
2800 - 13	38	13
2800 - 14	38	16

Strike Series



ASSA

2862 Series

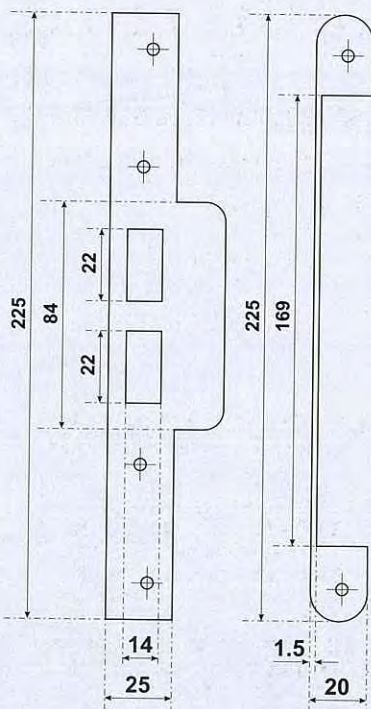
Classic Steel Strike

ASSA 2862 Series Classic Steel Strike, operates with a front lip for smooth operation.

Suitable modular lockcases except holtbolts.



Series	A	B	L
2862 - 1	33.0	15.0	125.0
2862 - 2	40.0	21.5	125.0
2862 - 3	32.5	14.5	213.0



ASSA

7112

Rebate Kit

ASSA 7112 Universal Rebate Kit that suitable for all modular lockcases except hookbolts.





Inside blind rose



Thumbturn



Outside blind rose



Outside cylinder ring



Inside cylinder ring

GENERAL DESCRIPTION

The ASSA cylinder accessories are a fully modular system where the individual parts can be used freely in any combination in order to get the required function.

The easiest way though is to order in complete sets, where you get all the required components. Please note that you must specify the height of the cylinder ring.

All sets are available in following finishes:

Bright Nickel	002
Bright Chrome	011
Satin Chrome	013
Polished Brass	020
Satin Brass	021
Dark Brown Oxidised	044



Turn follower



Cylinder screws
(double cylinder)

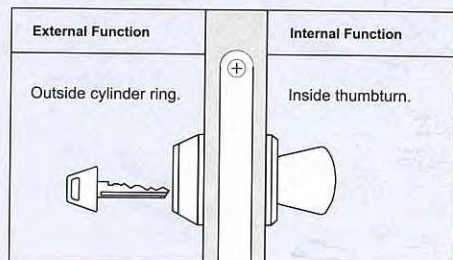


Cylinder ring screws

Cylinder Accessories

ASSA 256 set consists of outside cylinder ring, inside thumbturn, cylinder ring screws and turn follower with cylinder screws.

Remember to specify size of cylinder ring: 11mm, 13mm, 16mm, 18mm or 21mm to this set.

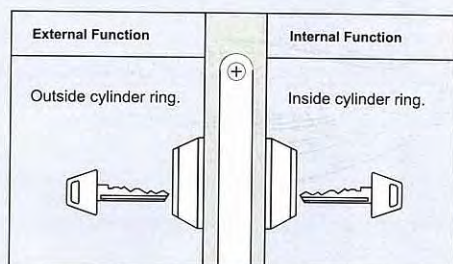


ASSA® 256

Cylinder accessory set for single outside cylinder and inside thumbturn.

ASSA 18256 set consists of outside cylinder ring, inside cylinder ring, cylinder ring screws and cylinder screws.

Remember to specify size of cylinder ring: 11mm, 13mm, 16mm, 18mm or 21mm to this set.

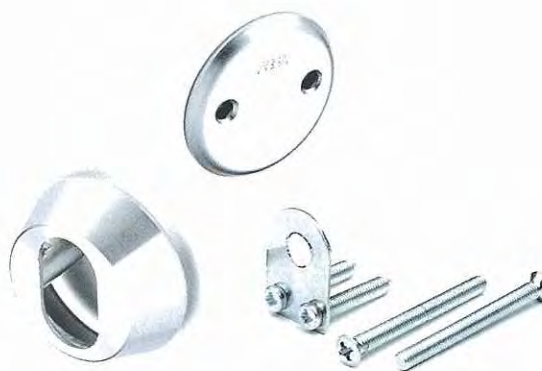
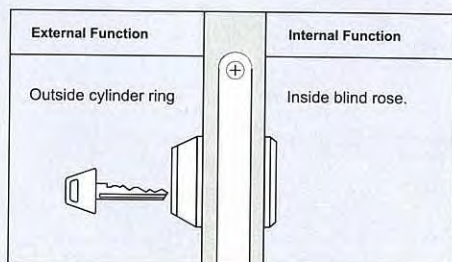


ASSA® 18256

Cylinder accessory set for double cylinders.

ASSA 2356 set consists of outside cylinder ring, inside blind rose, cylinder ring screws and turn follower with cylinder screws.

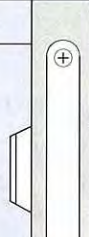
Remember to specify size of cylinder ring: 11mm, 13mm, 16mm, 18mm or 21mm to this set.



ASSA® 2356

Cylinder accessory set for single outside cylinder and inside blind rose.

ASSA 2256 set consists of outside blind rose, inside cylinder ring, cylinder ring screws and cylinder screws. Remember to specify size of cylinder ring: 11mm, 13mm, 16mm, 18mm or 21mm to this set.

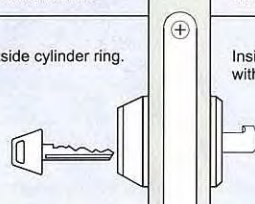
External Function		Internal Function
Outside blind rose.		Inside cylinder ring.



ASSA® 2256

Cylinder accessory set for single inside cylinder and outside blind rose.

ASSA 9256 set consists of outside cylinder ring, inside thumbturn with a long grip, cylinder ring screws and turn follower with cylinder screws. Remember to specify size of cylinder ring: 11mm, 13mm, 16mm, 18mm or 21mm to this set.

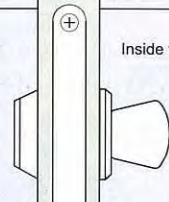
External Function		Internal Function
Outside cylinder ring.		Inside thumbturn with a long grip.



ASSA® 9256

Cylinder accessory set for single outside cylinder and inside thumbturn with a long grip.

ASSA 2456 set consists of outside blind rose, inside thumbturn, cylinder ring screws and turn follower with screws.

External Function		Internal Function
Outside blind rose.		Inside thumbturn.

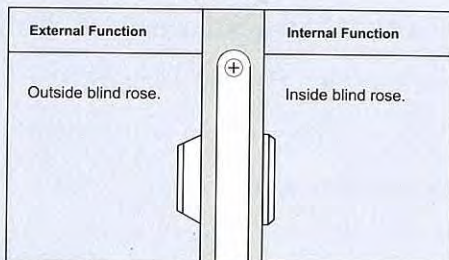


ASSA® 2456

Cylinder accessory set for outside blind rose and inside thumbturn.

Cylinder Accessories

ASSA 4265 set consists of outside blind rose, inside blind rose and cylinder ring screws.



ASSA® 4265

Cylinder accessory set for outside blind rose and inside blind rose.

How to Calculate the Height of Cylinder Ring

The height of the cylinder ring can be easily calculated using this formula below.

$$40\text{mm} - \frac{DT}{2} = \text{Height of Cylinder Ring}$$

Height of Cylinder	+	Half of Lockcase Thickness	=	Half of Door Thickness	=	Height of Cylinder Ring
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Example:

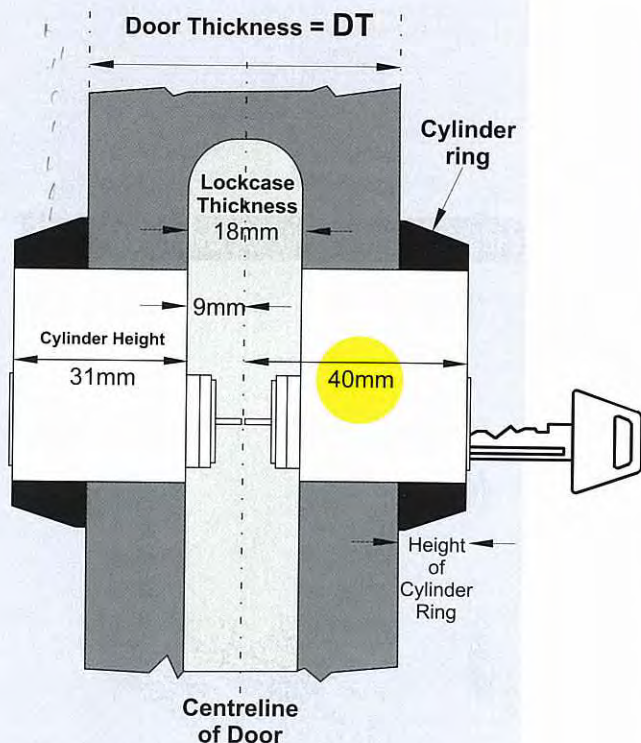
31mm	+	9mm	=	40mm	-	22mm	=	18mm
------	---	-----	---	------	---	------	---	------

Fitting a ASSA Cylinder to 44mm thick door (DT = 44mm), use 18mm cylinder ring.

How to Order Cylinder Accessories

For all cylinder accessories, the height of the cylinder ring must be specify when order except for 2456 & 4265.

Example: **256 CR 18**
(Using 18mm Cylinder Ring for ASSA 256 set)





Outside indicator
(Epok series)



Outside indicator



Thumbturn



Long grip



Turn Screws

GENERAL DESCRIPTION

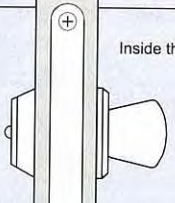
These ASSA Toilet accessories fit the 565 lockcase. Please specify door thickness in order to get right length of screws and followers.

All sets are available in following finishes:

Bright Nickel	002
Bright Chrome	011
Satin Chrome	013
Polished Brass	020
Satin Brass	021
Dark Brown Oxidised	044

Toilet Accessories

ASSA 265 set consists of outside indicator with emergency opening slot, inside thumbturn and turn screws.

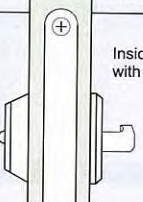
External Function		Internal Function
Outside indicator with emergency opening slot.		Inside thumbturn.



ASSA® 265

Toilet accessory set with inside thumbturn and outside indicator with emergency opening.

ASSA 9265 set consists of outside indicator with emergency opening slot, inside thumbturn with long grip and turn screws.

External Function		Internal Function
Outside indicator with emergency opening slot.		Inside thumbturn with a long grip.




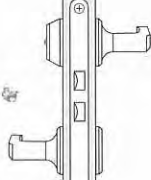
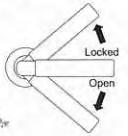
ASSA® 9265

Toilet accessory set with long grip inside and outside indicator with emergency opening.



GENERAL DESCRIPTION

Complete toilet accessory set with outside lever handle and outside indicator with emergency opening. Inside lever handle that is used for easy opening and locking by flipping up lever handle 45 degrees.

External Function	9565T	Internal Function
Indicator rose with an emergency device. Lever handle retracts latchbolt.		Lever handle, when raised to upright position, throw's deadbolt. When moved down, retracts first deadbolt, then latchbolt. Also operates emergency device.
 Locked		 Locked Open

ASSA 9565T* set consists of outside indicator, inside lever handle, spindle with follower, outside lever handle, inside blind rose and lever screws.

*For 565 lockcase only, please order lockcase separately.



ASSA® 9565T

Toilet accessory set with inside lever handle and outside indicator with emergency opening.


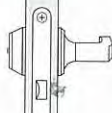
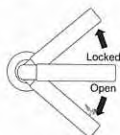
REFERENCE	Key Control	Modular Lockcases	Strike Series	Accessories	Knobs & Lever handles
See Pages	5 - 8	9 - 20	21 - 22	23 - 30	31 - 41

Toilet Accessories



GENERAL DESCRIPTION

Toilet accessory set with outside indicator with emergency opening. Inside lever handle that is used for easy opening and also locking by flipping up lever handle 45 degrees.

External Function	9565T-1	Internal Function
<p>Indicator rose with emergency device.</p>  <p>Locked</p>		<p>Lever handle, when raised to upright position, throws deadbolt. When moved down, retracts deadbolt. Also operates emergency device.</p>  <p>Locked Open</p>

ASSA 9565T-1* set consists of outside indicator, inside lever handle and spindle with follower.

*For 2588 lockcase only, please order lockcase separately.



ASSA® 9565T-1

Toilet accessory set with inside lever handle and outside indicator with emergency opening.

REFERENCE	Key Control	Modular Lockcases	Strike Series	Accessories	Knobs & Lever handles
See Pages	5 - 8	9 - 20	21 - 22	23 - 30	31 - 41

ASSA 167 Knob:

Door knob set of die-cast brass.
Fixed with through-going screws,
which reinforce the door and
simplify mounting.

Finish: polished chrome (011)



Finish: satin chrome (013)



Finish: polished brass (020)



Finish: satin brass (021)



Finish: brown oxidised (044)



ASSA 496 Dead Knob:

Pull knobs of die-cast brass. Fixed with through-going screws, which reinforce the door and simplify mounting.

Note: Each dead knob is sold separately.

Finish: polished chrome (011)



Finish: satin chrome (013)



Finish: polished brass (020)



Finish: satin brass (021)



Finish: brown oxidised (044)



ASSA Epok 1899:

ASSA 1899 has an inheritance from the century. The weight and emphasised shape of this handle is thought to suit the 'jugendstyle' and national romance from the particular design of buildings from that era as well as modern architecture.

Grip in black epoxy (RAL 8022)



Grip in white epoxy (RAL 1013)



Grip in green epoxy (RAL 6028)



Grip in polished brass (020)



Finish: The neck of the handle is polished brass. (020)

ASSA Epok 1918:

Handles inspired from around 1920 but a bit larger and more emphasised. With it's natural elegance and classic design it can be used throughout any era together with a larger and elegant architectural style.

Finish: polished chrome (011)



Finish: satin chrome (013)



Finish: polished brass (020)



Finish: satin brass (021)



Finish: brown oxidised (044)



ASSA Epok 1930:

A cross between two earlier seemingly incompatible periods. Partly 1880 and 1890's tubular handle and the 1930's simple modernistic handle. By mixing colour and finish this handle can then suit different periods.

Grip in black epoxy (RAL 8022)



Grip in white epoxy (RAL 1013)



Grip in green epoxy (RAL 6028)



Grip in polished brass (020)



Finish: The neck of the handle is polished brass (020).

ASSA Epok 1956:

Easily recognisable as a design from the 1950's. In order to give it a more modern style it's design was exaggerated with soft, natural flowing lines.

Finish: polished chrome (011)



Finish: satin chrome (013)



Finish: polished brass (020)



Finish: satin brass (021)



Finish: brown oxidised (044)



ASSA 6638 Sprung Lever Handles:

The ASSA 6638 is a heavy duty brass lever handle suitable for residential projects.

Finish: polished chrome (011)



Finish: satin chrome (013)



Finish: polished brass (020)



Finish: satin brass (021)



Finish: brown oxidised (044)



ASSA 6640 Sprung Lever Handles:

The ASSA 6640 is a heavy duty brass lever handle suitable for offices and industrial projects.

Finish: polished chrome (011)



Finish: satin chrome (013)



Finish: polished brass (020)



Finish: satin brass (021)



Finish: brown oxidised (044)



ASSA 6640 Sprung Lever Handles:

The ASSA 6647 is a heavy duty brass lever handle suitable for office and industrial projects.

Finish: polished chrome (011)



Finish: satin chrome (013)



Finish: polished brass (020)



Finish: satin brass (021)



Finish: brown oxidised (044)



ASSA 640 Classic:

The ASSA 640 Classic is the standard brass lever handle suitable for most projects.

Other finishes available upon request.

Finish: polished chrome (011)



Finish: satin chrome (013)



Finish: polished brass (020)



Finish: satin brass (021)



Finish: brown oxidised (044)



ASSA 408 SSS:

The ASSA 408 is the standard stainless steel lever handle suitable for office and industrial projects.

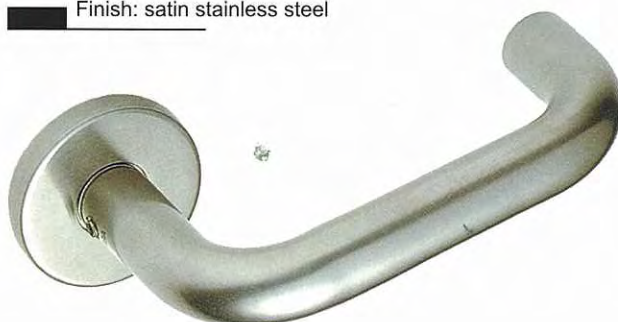
Finish: stainless steel



ASSA 8660 SSS:

The ASSA 8660 is the heavy duty stainless steel lever handle suitable for most projects.

Finish: satin stainless steel



408

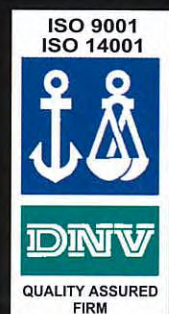
8660

**ASSA is one of the largest
lock manufacturers in
Europe with a complete
range of products.**

**ASSA was established in
1881 and has been in the
technological leading edge
since the 1940's.**

**ASSA runs a high-ranking
quality program and was
among the first to obtain
certification under ISO 9001
as well as the environmental
certification ISO 14001.**

**ASSA develops,
manufactures and
distributes a complete range
of architectural hardware,
which is suitable to all kind
of projects.**



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